Grade selection

Grade selection for turning

ISO	Coated grades CVD	Coated grades PVD	Cermets	Ceramics	PCBN & PCD	Uncoated cemented carbides
P01	T9105					
P05						
P10	T9115	AH710	NS520			
P15	NEW		NS530			
P20	T9125	AH725	GT530			
P25	NEW	AH120	AT530			UX30
P30	T313V	SH730	J530			
P35	T9135	GH730	GT730			
P40	NEW	GH130	NS730			
P45	NEW	AH740				
P50		J740				
M01						
M05						
M10	T9115					
M15	T6020	AH710	NS530			UX30
M20	T6120		GT530			
M25	T6030	AH725	GT730			
M30	NEW	AH630	NS730			
M35	T6130	GH330	J530			
M40	NEW	AH120				
M45	T9125	GH730				
M50	NEW	SH730				
	T313V	GH130				
		J740				
		AH645				
		NEW				
K01			NS520	LX21	BX930	
K05	T5105					TH10
K10		GH110	NS530	FX105	BX950	
K15	T5115	AH110	GT530		BX870	
K20	NEW	AH710		CX710	BX910	UX30
K25	T5125		GT730		NEW	
K30	NEW	AH725			BXC90	
K35	T9125	AH120			BX90S	
K40	NEW	GH730				
K45	T313V	GH130				
K50		NEW				
		NEW				
N01					DX160	KS05F
N05		DS1100			DX140	
N10		GH110			DX120	KS15F
N15		DS1200			DX180	TH10
N20					DX110	
N25						
N30						
N35						
N40						
N45						
N50						
S01		AH905				
S05						TH10
S10		SH730			BX950	
S15		AH110			BX480	KS20
S20		AH120			BX470	
S25		NEW				
S30		NEW				
S35		AH725				
S40		NEW				
S45						
S50						
H01				LX11	BXM10	
H05						TH10
H10					BX310	
H15					NEW	
H20					BXM20	
H25					BX330	
H30					BXC50	
H35					NEW	
H40					BX360	
H45					BX380	
H50						